

EK 305 Instructions for JStrong Teryx Rear Bumper

Parts List:

- 6- 3/8 X 1" Hex Bolt
- 6- 3/8 Nylon Lock Nut
- 6- 3/8 Flat Washer
- 4 7/16" x 1 carriage bolt
- 47/16"Nylon lock nut
- 4-7/16" Flat Washer
- 2-#14 self tapping screw
- 2-1/4 flat washer
- 1- Rear Bumper

Tools Needed:

- 9/16 Socket and Wrench
- 10 mm Socket
- 3/8" socket
- 5/8" socket
- Pliers



Step 1:

Remove new bumper from package and compare parts list above.

Step 2:

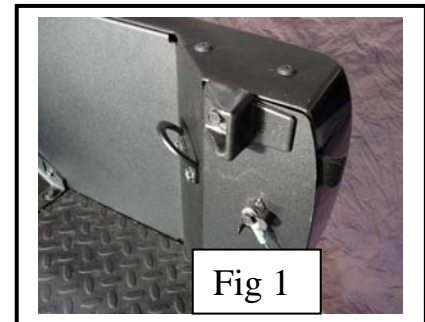
Lower tailgate and remove tailgate stops on both inner fenders. (Fig 1)

Step 3:

Remove left bed pivot pin by removing clip pin and washer. (Fig 2)

Step 4:

Place LH Mounting Bracket against bed pivot frame and insert pivot pin through slot in bracket. Insert clip pin back through hole in pivot pin. (Fig3)

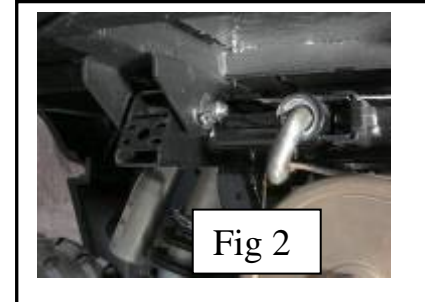


Step 5:

Repeat above procedure with RH Mounting Bracket.

Step 6:

Lay bumper on a smooth soft surface and attach both tail light guards using 6-3/8 X 1" hex bolts, washers and nuts. Do not tighten completely at this time. (Fig 4)

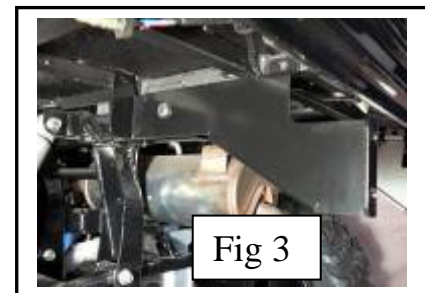


Step 7:

Lift bumper assembly in place and secure inside the fenders with the tailgate stops and bolts removed in step 2. Do not tighten completely.

Step 8:

Use the 4-3/8 X 1" carriage bolts, washers and nuts to secure the Bumper assembly to the mounting brackets.



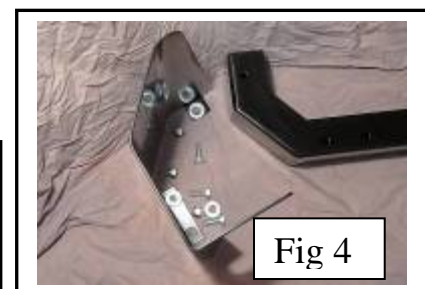
Step 9:

Tighten all nuts and bolts at this time.

Step 10:

Locate the rear hole in the Mounting Bracket under the cargo frame. Install a #14 self tapping screw into hole on both LH 1/4" flat washer under each screw. Tighten securely

Warning: Do not use bumper for a tie down point when trailering.



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