

Stereo Installation Instruction Sheet



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Parts List:

1-set 120 W rear Fusion or Excite speakers with wire
1-set 120 W front fusion speakers/wire or 100 W Excite speakers with wire
1-antenna kit/wire
1-JVC 200 W C/D MP3 player
1-Boss Marine Cover
Velcro

Tools Required

Utility knife
Dremel tool (optional)
3/16 drill bit
Phillips screwdriver
Flat Screwdriver
¼ drill bit
Drill
White Crayon

Step one:

Remove rear 4X6 speaker from box and use the shipping cardboard for a template. Mark the holes with a white crayon. (see fig. 1)



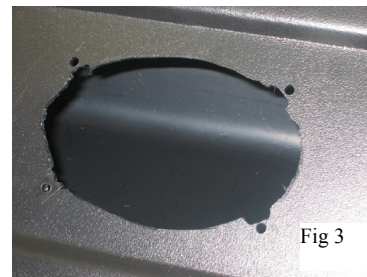
Step two:

Use a utility knife or dremel tool to cut the opening in the rear of the top for the speakers. (see Fig 2 w/knife) (see fig 2.1 w/dremel tool)



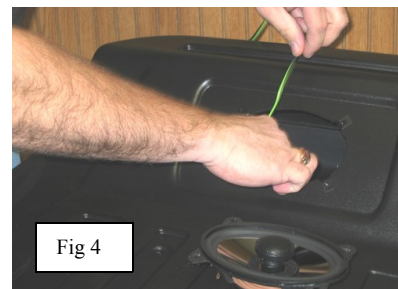
Step Three

Install the cover over the hole and drill 4 mounting holes with 3/16 drill bit. Slide the metal clips around the hole. ****Note:** you may have to cut a notch close to the drilled hole so the metal clip will align. (See fig 3 for an example of the speaker opening)



Step Four

Once the openings are cut feed the rear speaker wires thru the hole and toward the front speaker hole. (see fig. 4)



Step Five

Plug the speaker into the wire according to the directions on the speaker.* Do not install the speakers at this point. (fig 5)



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Step 6: Antenna installation

Remove antenna from box and feed cord thru the left rear speaker hole (drivers side when inverted) and feed toward the front. Unscrew the antenna from the base and reinstall the bushing as in (figure 6)



Step 7

Trim the excess bushing down even with the base as illustrated in figure 7.

Drill a 1/4 inch hole at your desired antenna mount location. We suggested under the rear of the top driver's side...approx. 11 inches over. This will allow the driver access to the antenna.

(See fig 7.1)



Step 8

Twist the antenna on making sure to not over tighten.

Secure the end of the antenna with a wire loom.



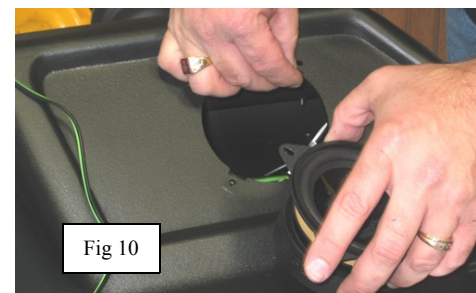
Step 9

Now you are ready to mount both the left and right rear speakers. Insert the speaker and mount with the screws provided do not over tighten. (fig 9) Then snap on cover (fig 9.2)



Step 10

Now install the front speakers in the same fashion as the rear. The holes for the front are precut. Do not completely install the right front speaker (passenger side) until the top is on the machine. This is where the access hole is for the main wire.



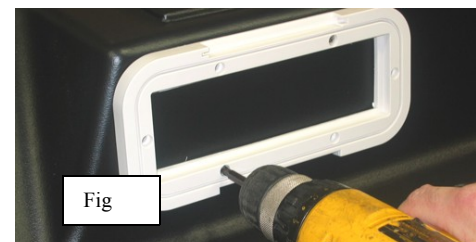
Step 11 Installing the CD Player

Take the marine cover out of the box and remove the door. Place the gasket and trim ring on the bottom right side of the stereo consol (this will allow room for the light switches.)



Step 12

Mount the trim ring with the stainless screws. The position of the trim ring is universal. The best fit is with the hinge down. This photo show facing up but it is a top that is inverted. (fig 12)



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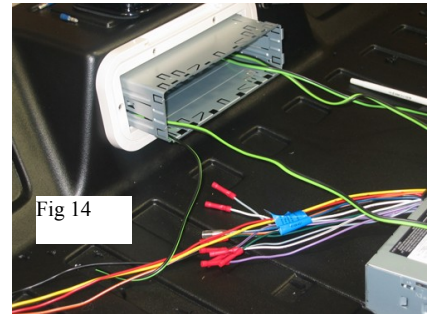
Step 13

After mounting trim ring, cut the consol with a utility knife as shown in fig. 13



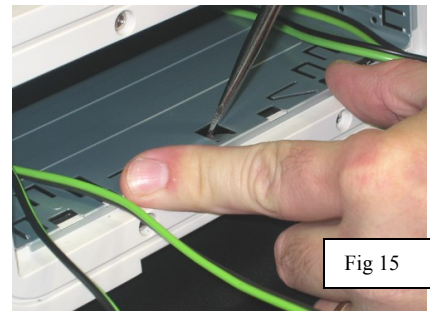
Step 14

Run the front and rear speaker wires and antenna wire thru the stereo mount bracket and install according to diagram on bottom of stereo shown in fig 16 below. Wires shown in (fig 14)



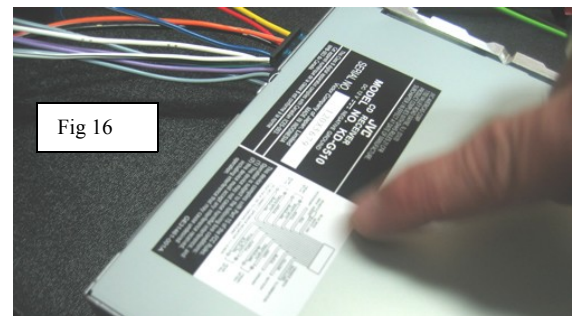
Step 15

Bend the tabs over to secure the stereo bracket to the trim ring and the top. (fig 15)



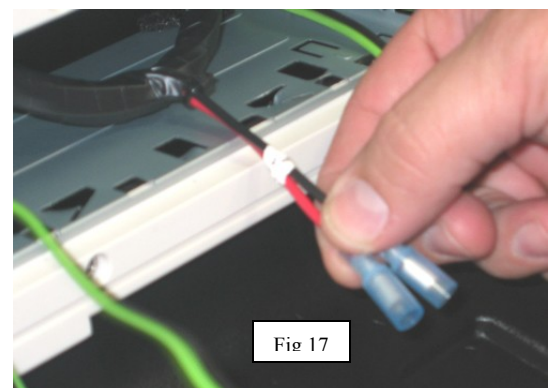
Step 16

Wire the stereo according to the diagram on the bottom of the CD player (fig 16)



Step 17

The black and red wire with the white maker #4 is the accessory power for the stereo. (fig 17)



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Step 18

Next, plug the stereo into the power source in wiring harness. (fig 18)

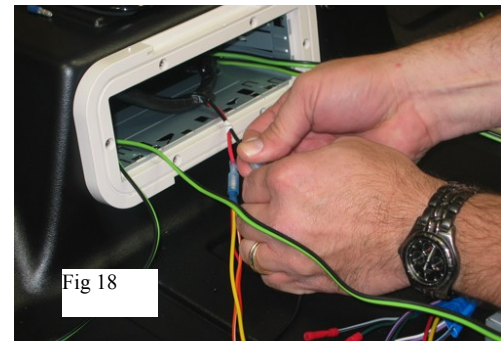


Fig 18

Step 19

After the stereo is connected, place 2in wide industrial strength Velcro (hook side) onto the bottom of the Stereo. Make sure to cut a notch so the serial number will be visible.



Fig 19

Step 20

Place the other half of the 2" Velcro in the top where the stereo will rest. **Note: It may take a couple of layers to level the Velcro to the stereo mount. (fig 20)



Fig 20

Step 21

Install the head into the hanger by pushing evenly and gently. The Velcro will attach to the stereo and will act as a cushion for the rear of the stereo. Velcro will attach better once top is inverted and mounted. (fig 21)



Fig 21

Step 22

Place the marine cover on the trim ring as shown in fig 22.



Fig 22

Your stereo installation is complete!!!



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Top Instructions



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