

2006+ Rhino Rear Bumper Installation Instructions

Kit Includes:

1. Rear Bumper
2. (2) Tail light Guards (RH & LH)
3. (2) Mounting Brackets (RH & LH)
4. (4) 3/8 x 1.5" bolts
5. (6) 3/8 x 1" bolts
6. (14) 3/8 Nuts
7. (2) 6mm x 35mm bolts

Read all instruction before starting!

1. Bolt mounting brackets to the bumper. The flanges on top of the brackets should face towards each other. Do not tighten, you will need the slope for the next step.
2. Remove the cotter pins from both pins that attached to the bed frame. Slip the front hole of the mtg. bracket over the pins and replace the cotter pins.
3. Tighten the (4) nuts on the bumper.
4. Remove the 10mm bolts that hold the rubber tailgate catches (inside each side of the bed, when tailgate is open). Bolt the tail light guards between the rubber bushing and the bed using the 6mm x 35mm bolts supplied.
5. Swing the assembly up to your bed. From underneath your cargo bed, mark the holes to be drilled (.406" dia. 4 places). Swing the bumper back down out of the way. Drill your holes through the bed. Note: Drill only one hole then fasten to the hold in place while drilling the other 3 holes.
6. Using the (4) 3/8"x 1 1/2" bolts and nuts, fasten the assembly to your bed (do not tighten yet). Bolts should go down through the bed.
7. Using (6) 3/8 x 1" bolts mount the tail light protectors to the top of the bumper
8. Tighten all your bolts at this time, and you are ready to roll.

Warning: Do not use bumper for a tie down point when trailering.

This product is manufactured to J.Strong Industries specifications.