



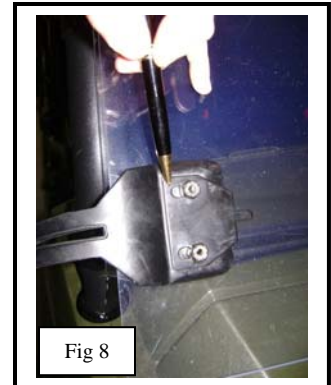
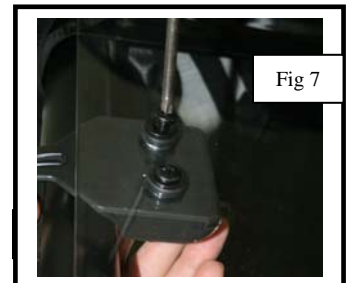
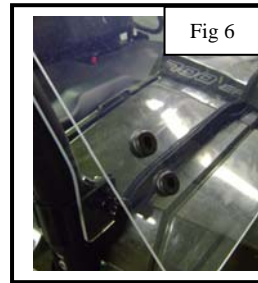
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Step 5 Remove The Protective Film From The Top Half Of The Windshield & Locate The Four Rubber Grommets & The Corresponding Machined Holes On The Windshield (Two Per Side In The Upper Corners) Which Will Be Protected By The Grommets. Insert These Grommets Into The Holes And Work Them Around The Hole Until The Grommet Encapsulates Both Surfaces Of The Glass (**Fig 6**). Next, Install The Rubber Strap Clamp Over The Grommets On The Inner Surface Of The Windshield (Facing Driver & Passenger) And Run The $\frac{1}{4}$ -20x1 $\frac{3}{4}$ " Bolts & $\frac{5}{16}$ " Flat Washers Thru The Outside Grommets & The Windshield. See (**Fig 7**).

Step 6 Unfold The Windshield So That It Is In The "Up" Or "Closed" Position & Place The Latch Plate On The Back Side Of The Rubber Strap Clamp. The Tabbed End Of The Latch Plate Should Face The Center Of The Windshield. Adjust The Alignment Of The Rubber Strap Clamp & Latch Plate By Sliding The Latch Plate Back Until The Trailing Edge Of The Plate Hits The Raised Ridge On The Rubber Strap Clamp (**Fig 8**). Secure With $\frac{1}{4}$ -20" Locknuts. Repeat This Process For The Installation Of The Other Rubber Strap Clamp & Latch Plate. **Tighten All Bolts At This Time. Do Not Over Tighten The Thumb Drive. Make Sure That The Rubber Washer Is Between The Thumb Drive & The Windshield.**

Step 7 Install The Vinyl Edge Trim Along The Interior Lip Of The Windshield Located Just Below The Hinge (**Fig 9**). **Note: Make Sure The Edge Trim Is Firmly Seated By Pushing On The Outside Edge Of The Trim Until The Windshield Hits The Bottom Of The "U" Shaped Channel.** Repeat The Process By Installing The Second Piece Of Vinyl Edge Trim On The Bottom Interior Lip Of The Valance Installed In **Step 2**.

Step 8 Fold The Windshield Down On The Hood And Place The Spool Shaped Keepers Into The End Of The Rubber Strap Clamp Nearest The Thumb Grip (**Fig 10**). Stretch The Rubber Strap Clamp So That There Is A Moderate Amount Of Tension On The Strap And Hold It In Place On The Side Panel Of The Vehicle. Mark The Location & Drill With $\frac{1}{4}$ " Bit. Next, Bolt The Hold Down Spool In Place By Running An M6x35 Bolt Through The Spool & Securing It On The Inside Of The Side Panel With A Clear Zinc Fender Washer & Clear Zinc M6 Locknut. Repeat This Process On The Opposing Rubber Strap Clamp.



Your Windshield Is Now Complete!

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